

BHT DIFFUSION FRANCE
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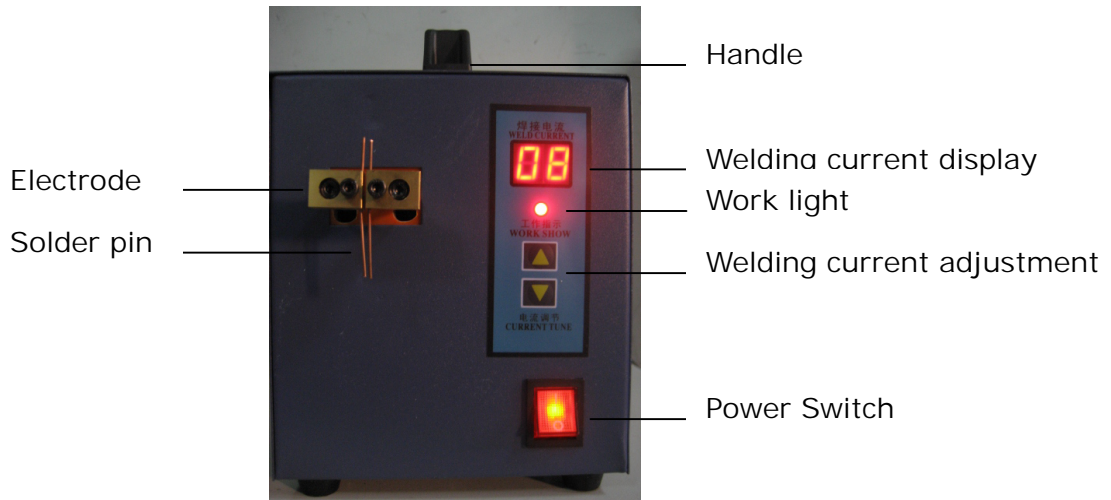
<http://e-bike-diffusion.com/>
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BHT DIFFUSION L.T.D.
A1, Rm 1610 NAN FUNG TOWER
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1. Main technical parameters

- Power supply: AC 220V \pm 10% 50HZ \pm 2HZ
- Welding current: 0-99% Adjustable
- Dimensions: 220L \times 160W \times 180H
- Scope: For 0.03mm ~ 0.20mm wide range of welding pieces
- Maximum power output: 10KVA
- Weight: 5KG

2. Appearance icon instructions



3. Operating steps

1) Solder pin height adjustment: first solder pin with a wrench and loosen the height adjustment screw, then adjust (or replace) the following welding electrodes exposed needle length (usually 15mm or so, too easily deformed solder pin), then tighten the screws.

2) Test: Check whether the carbon weld pin (pin welding parts welding black), if you clear it with a file or sandpaper; Then welding the bottom part close to the solder pin, pin the bottom of the

observation of whether the formation of solder, or welding required to adjust the needle to the bottom flat so far.

3)Power: first plug into 220V power outlet and turn the power switch to welding light flashing as normal, if the indicator does not light or flash, to be shut down power to restart again.

4)Test welding: welding with a welding position to withstand the bottom of the needle, slowly forced up top. When you reach a certain itinerary, welded into a closed switch, it will discharge welding. Change the welding current according to the welding of weld size until the best. In order to ensure good quality of welding, repair welding must be diligent in the bottom of the needle, needle with a small rasp the bottom of the weld smooth file.

4. Common troubleshooting and technical support

Common troubleshooting	troubleshooting	trouble removal
Power switch is off	Check the power cord and fuse is non-destructive	Replace the fuse or power cord

Welding light does not shine	Check the power switch is damaged	Replace the power switch
Welding does not blink		
No display of welding current		
Can't adjust the welding current	Check for damage control panel	Replace or repair the control panel
No memory function of welding current		
Welding light does not shine		
Welding current and welding instructions welding normal but not	Check for damage control panel	Replace or repair the control panel
	Check whether a foreign body welding object	Clean-up foreign
	Check whether the object welding welding standards	Replacement of welding objects

	Check whether the required standards	Replace other power
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5.Warranty:

- Since the date of the factory warranty for 6 months , failure of normal use with the company responsible for maintenance.
- Any improper operation by the man-made or damage caused by the instructions, our side is not responsible for, For services, are paid services.
- The equipment used for more than a year (or other company equipment), to be our fault if the repairs required to charge all costs, and replacement parts warranty for three months.
- the following circumstances, does not belong to free warranty:
 - (1)due to improper use, faulty operation, damage caused by self-modification.
 - (2) use of non-manufactured parts and the damage.

- (3) due to damage caused by accidental factors.
- (4) more than the warranty period.
- (5) Fails to pay the purchase price by the contract date.

